

WHAT IS CLAIMED AS NEW AND DESIRED TO BE SECURED BY LETTERS  
PATENT OF THE UNITED STATES IS:

*Sub A1*  
5 1. Method for manufacturing a spray boom, wherein said method comprises the steps of:

- forming flat two ladders, each ladder consisting of an upper beam connected to a lower beam by girders,

- producing lower crossbeams,

- assembling the two ladders and the lower crossbeams  
10 to form a three-dimensional structure.

2. Method of manufacture as claimed in claim 1, wherein said three-dimensional structure has a triangular cross section.

3. Method of manufacture as claimed in claim 1, wherein  
15 respective upper beams of said ladders are side to side.

4. Method of manufacture as claimed in claim 1, wherein respective lower beams of said ladders are held apart by said lower crossbeams.

5. Method of manufacture as claimed in claim 1, wherein  
20 at least one of said girders and said lower beam of one of said ladders make an angle of 90 degrees.

6. Method of manufacture as claimed in claim 1, wherein at least one of said girders and said upper beam of one of said ladders make an angle of 90 degrees.

7. Method of manufacture as claimed in claim 1, wherein said upper beams and said lower beams of said three-dimensional structure are convergent.

8. Method of manufacture as claimed in claim 1, wherein  
5 said ladders are identical.

9. Method of manufacture as claimed in claim 1, wherein said spray boom comprises a single section, which section is produced by said three-dimensional structure.

10. Method of manufacture as claimed in claim 1,  
10 wherein said spray boom is produced by at least two articulated sections, at least one of said sections being produced by said three-dimensional structure.

11. Agricultural spray boom which is manufactured by a method as claimed in claim 1.

15 12. Agricultural sprayer which comprises at least one spray boom, as claimed in claim 11.

*Added A17*